Investigation Report for Misalign Print of Sanyo Denki 00972065-01 Top Pad

CONTROL No:	IRF - 0035			REJECT PERCENTAGE:	37.50%				
REJECT QTY:		90	LOT QTY:	240	REJECT PERCENTAGE.	37.30%			
	- 				-				
DIRECT CAUSE	W1	THERE'S A LATERAL PRINTING MOVEMENT DURING EQOS PROCESS							
	W2	UNEVEN WIDTH SIZE OF CUTTED BOARDS							
	W3	UNEVEN CUTTING DURING SLITTER PROCESS							

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	REPLACEMENT OF OLD SLITTER SMALL	PIC:	Production Leader	TARGET DATE:	250120
CORRECTIVE ACTION	USE OF NEW AUTO SLITTER	PIC:	Production Leader	TARGET DATE:	250120

PREPARED BY:

APPROVED BY:

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